



Dart Aerospace Ltd.
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Canada

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Fax 613 632-5246

RBW6210G02631-8G-7
Job Sheet 186608



Part No: RBW6210G02631-8G-7

Job Qty: 6 ea

Part Name: Support



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/19/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G02631-8G Rev.B IPP Rev. A 18.10.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Waterjet2		QC 18/11/27
100	Waterjet - Flow - B4B	6 pcs	11/30/18	11/30/18	0.00	0.48	Waterjet 2 OMAX		QC 18/11/27
110	QC	6 pcs	11/30/18	11/30/18	0.00	0.00	QC2 Waterjet-4		QC 18/11/27
120	Conventional Mill - 1 - B4B	6 pcs	11/30/18	11/30/18	0.00	1.50	Conventional Mill - 1 - B4B		11/18/11/30
							Conventional Mill - 2 - B4B		
121	QC 2	6 pcs	11/30/18	11/30/18	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 16		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____ Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause <table> <tr><td>Environment</td><td>☐</td><td>No Re-verification</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setup</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>			Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	FAULT CATEGORY <table> <tr><td>Pressure/Forced</td><td>☐</td><td>Temperature/Cure</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td></tr> <tr><td>Bending</td><td>☐</td><td>Set-up</td><td>☐</td><td>Folio/Program</td><td>☐</td></tr> <tr><td>Centre Not Concentric</td><td>☐</td><td>BOM/Route</td><td>☐</td><td>Grain</td><td>☐</td></tr> <tr><td>Cracks</td><td>☐</td><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td></tr> <tr><td>Crimp/Kink/Ripple/Wave</td><td>☐</td><td>Inspection Incomplete/Unqualified</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td></tr> <tr><td>Cuffs</td><td>☐</td><td>Contamination</td><td>☐</td><td>Out of Sequence</td><td>☐</td></tr> <tr><td>Crushing</td><td>☐</td><td>Countersink</td><td>☐</td><td>Off-set</td><td>☐</td></tr> <tr><td>Heat Treat</td><td>☐</td><td>Cut Too Short</td><td>☐</td><td>Mislabeled</td><td>☐</td></tr> <tr><td>Wave/Twist in Tube</td><td>☐</td><td>Instructions Incomplete/Unclear</td><td>☐</td><td>Fit/Function</td><td>☐</td></tr> <tr><td>Marks/Chatter</td><td>☐</td><td>Drill Holes</td><td>☐</td><td>Misaligned/off center</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Positioned Wrong</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Outside Dimensions</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Over/Under tolerance</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Part Incorrect</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Part Lost/Missing</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Part Moved</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Drawing</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Finish</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Misread</td><td>☐</td></tr> <tr><td></td><td></td><td></td><td></td><td>Turning Sequence</td><td>☐</td></tr> </table>			Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Crushing	☐	Countersink	☐	Off-set	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐					Positioned Wrong	☐					Outside Dimensions	☐					Over/Under tolerance	☐					Part Incorrect	☐					Part Lost/Missing	☐					Part Moved	☐					Drawing	☐					Finish	☐					Misread	☐					Turning Sequence	☐
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122 QC 8 6 pcs 11/30/18 0.00 0.00

QC 2 - 57

QC 2 - 62

QC 2 - 63 → 11/18/17/30

QC 2 - 8

QC 8 - 12

QC 8 - 14

QC 8 - 16

QC 8 - 17

QC 8 - 20

QC 8 - 25

QC 8 - 3

QC 8 - 32

QC 8 - 33

QC 8 - 35

QC 8 - 38

QC 8 - 39

QC 8 - 4

QC 8 - 44

QC 8 - 45

QC 8 - 49

QC 8 - 58

QC 8 - 8 → B.A 18-12-01

QC 8 - 9

QC 8 - 68

QC 8 - 67

130 Packaging 6 pcs 11/30/18 0.00 0.00

Packaging3-2

140 QC21-SA 6 Ea 11/30/18 0.00 0.00

QC21

Part Op 100 - 1-Cut as per DWG. DWG. Rev: _____ PROG. Rev: _____ 2-Deburr if necessary

Descriptions: 120 - 1-Machine as per DWG. 2-Deburr

130 - IDENTIFY AND STOCK

DEC 03 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet #500	.0828 sf (.0138 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.125 #500	0	13	0

Part Specifications

Specifications could not be found.

Plex 11/19/18 8:35 AM Dart.lajeunesse.marie

DAS
03
8-89

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
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OTHER : ☐					



Container No: S132069



Part: RBW6210G02631-8G-7

Job No: 186608

Serial No/Batch: S132069

Revision: B

Inspector:

Exp Date:

Instructions:

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Email: sales@dartaero.com
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Date: 11/28/18